



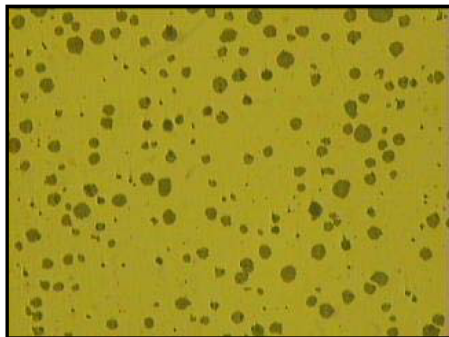
Spherical Graphite(材料) : JH-F5 (棒料)

文件编号: JH-TE-CP-010-07

版本: 03

Analysis (化学成份)			Hardness (硬度)	
%	Target (标准)	Range (范围)	HBW 10/3000	
C(碳)	3.50	±0.20		
Si (硅)	2.60	±0.40	●	
Mn (锰)	<0.80	-	Target (标准)	160
P (磷)	<0.10	-	Range (范围)	±30
S (硫)	<0.04	-	●	
Mg (镁)	0.04	±0.02	Target (标准)	160
Ceq (碳当量)	4.35	±0.20	Range (范围)	±30

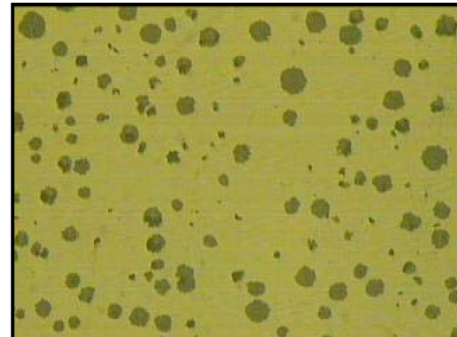
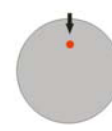
Structure X100



球化率: 1-2级 石墨大小: 6-8级
珠光体<5%

Graphite	Target
Shape	VI
Matrix	Target
Pearlite	5%
Size	6~8

Structure X100



球化率: 1-2级 石墨大小: 4-7级
珠光体<15%

Graphite	Target
Shape	VI
Matrix	Target
Pearlite	15%
Size	4~7

批准:

审核:



制件: 苏秋君

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